

000000
(000014)

[Program Name : ClipInsertion]

[Section Name : Outputs]

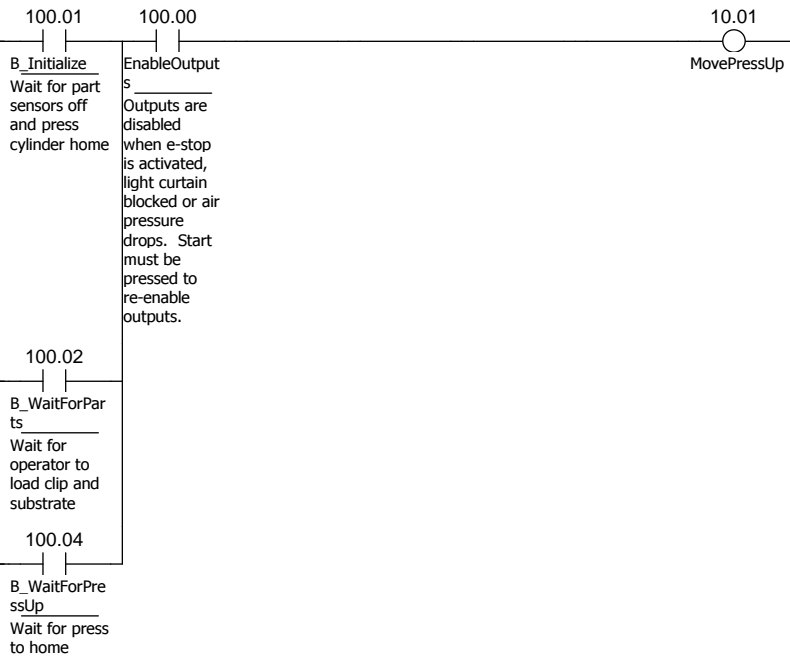
Turn on control power indicator only if air pressure is okay



Turn on control power indicator only when e-stop is reset and air pressure is sufficient

000001
(000017)

Move press up



Three position, double solenoid valve is used to control press, home press when active

000002
(000022)

Move press down



Move press down when active

Title	Clip Insertion Sample Program	Author	A. Zeeman	Step Number	000014
Number		Revision	1	Date	5/2/2010